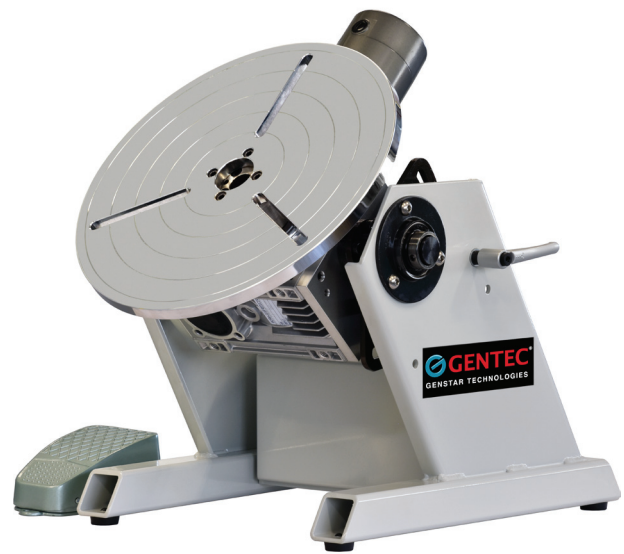


Gentec's welding positioners allow users to quickly and easily position a workpiece in many different positions. The quality and construction of Gentec positioners provide safe, long-life operation with easy access for positioner maintenance.



GPD-11B



GPA-221A

Features

- High quality worm gear reducers for smooth operation and minimal backlash
- Capacities range from 220 lbs to 44,000 lbs 360° degree rotation
- 135° degree tilts on all models
- Maintenance free grounding system
- High frequency protected
- Standard forward/reverse rotation and variable speed control
- Machined "T" slots table with center through hole

Optional accessories

- 3-Jaw chucks
- Variable speed foot control



GPD-441A



GBX-D

Digital controller with reference function for 220 lb, 440 lb positioner



3-Jaw gripper

OD 0.15-5.9 inches



GC-03L

3-Jaw gripper

OD 0.15-17 inches



GGC-03L

3-Jaw gripper

OD 0.15-19 inches

Specifications

Model	unit	GPA-221A	GPA-441A	GPD-11	GPD-22	GPD-44	GPD-66	GPD-11K	GPD-22K	GPD-33K	GPD-44K	
Power input	-	AC 100~240V, 50/60Hz, 1 Phase				AC220V 50/60Hz 1 Phase	AC 220V, 50/60Hz, 3 Phase					
Overall length (A)	in	18	18	30	43	54	60	70	96	107	120	
Overall width (B)	in	12	12	25	36	47	52	58	70	79	89	
Overall height (C)	in	14	14	24	32	41	45	50	58	65	71	
Center to floor (D) (AD type)	in	10	10	22	28	36	40	44	50	56	61	
Capacity	lbs	220/132	440/286	1,100	2,200	4,400	6,600	11,000	22,000	33,000	44,000	
Rated center of gravity	in			3.93	11	11	11	11	11	11	11	
Rated eccentricity	in	A: 180 D: 45		3.93	7.87	11	7.87	7.87	11	11	11	
Table dimension (E)	in	12	12	18	24	32	40	48	60x60	69x69	79x79	
Table slot bolt size		M10	M10	M12	M12	M16	M20	M24	M30	M30	M30	
Tilt range	deg	0~120	0~120	0~135	0~135	0~135	0~135	0~135	0~135	0~135	0~135	
Rotation speed	rpm	A: 0.3~4 D: 1~16		0.12~2	0.05~1	0.05~0.8	0.05~0.8	0.04~0.8	0.02~0.5	0.01~0.25	0.01~0.25	
Welding timer	sec	0~60	0~60	0~60	-	-	-	-	-	-	-	
Earthing	amp	200	200	400	400	800	800	800	800	800	800	
Weight	lbs	84	93	298	772	1,654	3,968	6,172	9,260	11,685	14,330	

Dimensions
